

## Rhenoflex active

Thermoplastic counter with very firm results and high resilience for wearing. Both sides coated with hot-melt. Suited for firm counters and hard upper reinforcements for highest requirements.

Types available	Advice of application	Thickness
Rx active TT 15	medium counter	approx. 1.5 mm
Rx active S 19 Y	medium heavy counter	approx. 1.9 mm
Rx active S 23 Y	heavy counter and reinforcement	approx. 2.3 mm

**Method for use:** Can be inserted flat or fingermoulded:  
Required interface temperature for bonding: 95 -110°C  
Required temperature for moulding: 130-140°C  
Temperature at the hot mould: 150-170°C  
Dwell time: 15 - 20 sec.

Alternatively use a hot tunnel to activate the upper together with the already bonded counter before the lasting procedure.

All data may vary according to substance of material and type of upper.

**Cutting:** In length direction as indicated on the sheets.

**Skiving:** Steel bottom roller and i.e. Fortuna skiving foot 361 HP

**Delivery:** In sheets, 5 sheets stapled together and edge trimmed on pallets or as counters – already cut and skived.

**Sheet size:** approx. 1.50 x 1.00m

**Manufacturers warranty:** Due to the great number of materials being used for shoe manufacturing the possibilities of chemical reactions and incompatibilities between components should be always tested beforehand. We are not liable for damages arising by non observance of our instructions for applications or from reactions beyond our influence and control.

**Storing:** Under normal conditions the storage is unlimited. Avoid direct storing in the sun. We guarantee for the goods 6 month after delivery date.