

## RX 31.5

A top range of thermoplastic counter material, both side bonding with firm to hard result which provides for fast and easy processing and ensures highly reliable bonding to almost all known upper materials. The combination of the substrate with the two different fabrics results in a product that will perform to the highest standards as required for shoes of outstanding quality.

### Types available:

Rx 3115	0.60 - 0.70 mm
Rx 3125	0.70 - 0.85 mm
Rx 3135	0.80 - 0.95 mm
Rx 3145	0.95 - 1.10 mm
Rx 3155	1.10 - 1.25 mm
Rx 3165	1.20 - 1.35 mm
Rx 3175	1.30 - 1.45 mm
Rx 3185	1.40 - 1.55 mm

### Thickness:

### Method for use:

#### A) "Hot - Cold"

Required interface temperature for bonding: 90 -100°C

Activating temperature: approx. 130 -150°C

Time: 15 - 40 sec.

**B) Pre activating counter**, insert it in the upper and press immediately on the back-part-lasting machine.

(Warm station only, 100 - 120°C and 10 - 25 sec.)

Put it through a hot tunnel to activate the whole upper before lasting procedure.

### Advice:

All data may vary according to substance of material and type of upper.

### Delivery:

In Sheets, 1.00 x 1.50 m

### Cutting:

In length direction as indicated on the sheets.

### Skiving:

We recommend a rippled steel bottom roller and i.e. Fortuna skiving foot 361 HP.

**Manufacturers warranty:** Due to the great number of materials being used for shoe manufacturing the possibilities of chemical reactions and incompatibilities between components should be always tested beforehand. We are not liable for damages arising by non observance of our instructions for applications or from reactions beyond our influence and control.

**Storing:** Under normal conditions the storage is unlimited. Avoid direct storing in the sun. We guarantee for the goods 6 month after delivery date.