

Imperflex

Fully elastic toe puff material - tear-proof - with excellent bounce back effect and outstanding wear results.

Types available: (One side bonding)

	Thickness approx.
Imperflex V05 P	0.55 – 0.65 mm
Imperflex V15 P	0.60 – 0.70 mm
Imperflex V25 P	0.70 – 0.80 mm
Imperflex V35 P	0.80 – 0.90 mm
Imperflex V45 P	0.90 – 1.00 mm
Imperflex V55 P	1.00 – 1.10 mm
Imperflex V65 P	1.10 – 1.20 mm

(Both sides bonding)

Imperflex V16 P	0.65 – 0.75 mm
Imperflex V26 P	0.75 – 0.85 mm
Imperflex V36 P	0.85 – 0.95 mm
Imperflex V46 P	0.95 – 1.05 mm

Method for use:

Use a fusing press for ironing on.

Required interface temperature for bonding: 100 -110°C

Temperature at the press: 150-160°C,

Pressure: approx. 5 bar

Dwell time: 4-10 sec. depending on thickness

(Time can be shorten and temperature can be reduced by preactivating the material on a hot plate or in a flash activator)

Clamp heater reactivation before lasting:

Temperature at the device: 130-150°C

Dwell time: 5-15 sec.

All data may vary according to substance of material and type of upper.

Delivery: Sheets 1,50 x 1,00 m, edge trimmed

Cutting: On the bias as indicated on the sheets.

Skiving: Use fine rippled steel bottom roller and i.e. Fortuna skiving foot 361 HP.

Manufacturers warranty: Due to the great number of materials being used for shoe manufacturing the possibilities of chemical reactions and incompatibilities between components should be always tested beforehand. We are not liable for damages arising by non observance of our instructions for applications or from reactions beyond our influence and control.

Storing: Under normal conditions the storage is unlimited. Avoid direct storing in the sun. We guarantee for the goods 6 month after delivery date.